Preparation of Pectin Films from Coffee Cherry and Its Antibacterial Activity

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Abstract
This study aimed to utilize the waste from the coffee bean production process as high value-added material. Pectin extracted from the coffee pulp was classified as low methoxyl pectin (LMP) with the Degree of Esterification (DE) at 33.33%. For further application or upscaling production, the coffee pulp was boiled to retrieve the highest yield at 15.68 g/100 g DW. The antimicrobial assays of crude pectin via minimum inhibition concentration (MIC) showed that coffee pectin could inhibit the growth of Staphylococcus aureus TISTR 1466 in the range of 2.5 - 0.62 mg, while the commercial apple pectin exhibited the inhibition only slightly. The pectin film from the coffee pectin blended with the commercial apple pectin also exhibited antimicrobial activity against S. aureus TISTR 1466. This study shows that coffee pectin could be an alternative material for antibacterial film and other applications.

Keywords: Coffee cherry pectin, Low methoxyl pectin (LMP), Antibacterial activity, Pectin film

Introduction
Arabica coffee production in Thailand is around 12,000 tons per year. Of these, 4,900 tons are produced in Chiang Rai province, the largest producer of Arabica coffee in Thailand [1]. Forty-five percent of the harvested coffee cherries, which are green coffee beans, undergo coffee roasting. The other 55% is agricultural waste, composed mainly of skin, pulp, mucilage and parchment. Coffee waste is commonly used as fertilizer or animal feed [2]. Coffee pulp is an agricultural commodity that can be used for other applications, especially as an alternative fiber source or materials. It comprises carbohydrates, including pectin (20 - 35 %), oligosaccharides and fiber (30 %), protein, minerals, and water. It has been estimated that 10 kg of the coffee pulp can yield up to 3.5 kg of pectin [3,4].

Pectin is a natural polysaccharide found in plant cell walls, and is extensively used in the food industry as gelling, stabilizing, and thickening agent. Chemically, pectin is a polymer made of D-galacturonic acid (GalA) monomers linked to each other by α-(1→4) galacturonosyl linkages. Part of the carboxyl groups of GalA is esterified with methoxyl groups (as shown in Figure 1), while structure varies according to degree of esterification (DE). Thus, pectins are classified as high methoxyl pectins (HMPs) with DE > 50 % and low methoxyl pectin (LMPs) with DE < 50 % [5]. Due to differences in the substituted groups, the gelation mechanism of HMP and LMP also differ. The HMPs form gel at low pH (< 3.5) in the presence of sucrose, while LMPs form gel at a wide range of pH in the presence of calcium ions (Ca2+). The composition and structure of pectin depend on the source of the plant and extraction conditions [6].
Figure 1 Structure of pectin.

Due to the different gelation mechanisms of HMPs and LMPs, the utilization of these 2 pectins also varies. For instance, HMPs are commonly used in the food industry as stabilizers and thickening agents, while LMPs are used in biomedical and pharmaceutical applications, such as drug-controlled release matrices, wound healing agents, glucose-lowering agents and alternative fiber prebiotics [7]. Commercial pectins are mainly produced from citrus peels and apple pomace, both of which yield HMPs. Despite the general use as a gelling agent in jams and jellies and as a stabilizing agent in fruit juice and dairy products, it is also used as dietary fiber. In the previous study, the antimicrobial activity of pectin alone was not extensively reported in the literature. However, a report that used citrus pectin in the functional films showed inhibitory effects against *L. monocytogenes*, *E. coli* and *S. aureus* [8, 9]. Furthermore, Daoud *et al.* [10] reported that the lyophilized citrus pectin showed activities against 16 clinical isolates and 2 reference strains of *Helicobacter pylori*. Nevertheless, the antimicrobial activities were reported from HMP from citrus but not LMP from coffee pectin. Previously, Garcia *et al.* [3] extracted LMP pectin from coffee pulps using hydrochloric acid as solvent. Therefore, the present work aims to extract pectin from Arabica coffee by using citric acid as an organic solvent and employing different extraction methods, including boiling, microwave-assisted, and autoclave-assisted. Yield and chemical properties of pectin from each extraction were compared. Pectin-based antibacterial films were also prepared, and their antibacterial properties were examined.

Materials and methods

**Materials**

Coffee cherry pulp (Coffea arabica var. Catimor) was supplied by Akha Coffee Co. Ltd, from a coffee plantation in Mae Suai district, Chiang Rai province, Thailand, during the 2018 harvest. The coffee cherry was stored at −20 °C prior to extraction.

**Pectin extraction method**

The extraction method was optimized from Rakitikul *et al.* [11] Coffee cherry pulp was macerated with 1 M citric acid in a ratio of 1:4 (coffee cherry pulp: citric acid) using T 50 digital ULTRA-TURRAX® at 8,000 rpm for 10 min. An equal amount of slurry was separated into 3 portions for different extraction treatments. The first portion was heated at 90 °C with continuous stirring at 180 rpm for 90 min. The second portion was subjected to microwave-assisted extracting method using a microwave at 900 W for 15 min. The last portion was extracted by autoclave under the condition of 121 °C, 15 psi for 15 min. Slurry from each treatment was cooled down to 45 °C, filtered with a cheesecloth, and the filtrates were adjusted at pH of 5.0 with sodium hydroxide (NaOH). One volume of filtrate was precipitated with 2 volumes of 95 % ethanol for 6 h at room temperature. Each suspension was then filtrated again through 400-micron nylon mesh yielding crude coffee pectin on top of the mesh. These crude pectins were washed 3 times with 70 % ethanol and dried at 60 °C for 12 h. The dried coffee pectin
from each treatment was ground to a fine powder and kept in a desiccator for further study. Each extraction treatment was performed in triplicate. The pectin yield was calculated by means of Eq. (1);

\[
Pectin \text{ yield} (\%) = \frac{\text{Weight of product obtained (g)}}{\text{Weight of coffee pulp (g)}} \times 100
\]  

(1)

**Fourier Transform Infrared (FTIR) spectroscopy assay**

Commercial apple pectin and crude coffee pectin were subjected to FTIR spectroscopy using a Perkin Elmer FTIR spectrometer (Perkin Elmer co., MA, USA). Samples were ground into a fine powder using mortar and grinder prior to compression into KBr discs. The characteristic spectra were recorded in the range 4000 - 450 cm\(^{-1}\) at a resolution of 4 cm\(^{-1}\) [12].

**Determination of Degree of Esterification (DE) of pectin**

The degree of esterification (DE) of pectin was determined by the titrimetric method adapted from Dranca et al. [13]. The analyses were performed in triplicate; 0.2 g of dried crude pectin were solubilized in 20 mL of distilled water at 40 °C. After the samples were completely dissolved, 5 drops of phenolphthalein were added to the samples and titrated with 0.1 N sodium hydroxide (NaOH); the volume of used NaOH was recorded as \(V_1\). Subsequently, 10 mL of 0.1 N NaOH were added and the solution was stirred for 15 min, followed by the addition of 10 mL of 0.1 N hydrochloric acid (HCl), while vigorously stirring (until disappearance of pink color). The final titration was made with 0.1 N NaOH. The end of titration was signified when the solution turned pink. The volume of NaOH was recorded as \(V_2\). The degree of esterification was calculated using Eq. (2);

\[
\text{Degree of Esterification} (\%) = \frac{V_2}{V_1+V_2} \times 100
\]  

(2)

**Thermal analysis**

The thermal decomposition behavior of the blends was investigated with a TGA SDTA 851e (Mettler Toledo, USA) using a temperature that ranged from 25 - 1,400 °C with a heating rate of 10 °C/min. Approximately 20 mg of sample was used.

**Preparation of antibacterial films from coffee pectin**

Antibacterial films were prepared by the solvent casting method using commercial apple pectin as a matrix. Commercial apple pectin was dissolved in deionized water to the optimum concentration of 5 % w/v. After the solution was homogenous, the pectin extracted from the coffee pulp was added in various concentrations; 0, 1, 3 and 5 % w/w of solid content. The mixtures were sonicated to remove bubbles and then casted into a silicone mold. The solution was allowed to dry in the oven at 30 °C for 48 h. The film from each condition was cut into a circular film with 7 mm diameter and brought to autoclave of 121 °C, 15 psi for 15 min prior to the antimicrobial study.

**Determination of the minimum inhibition concentration (MIC) of crude coffee pectin**

The MIC was determined in Mueller-Hinton Broth (MHB) from HIMEDIA, India, according to the guidelines of the CLSI microdilution method and adapted from Roser et al. [14] and Balouiri et al. [15]. The experiments were done on a 96-well plate. In brief, 200 µL MHB was added. In the first column, coffee pectin or commercial apple pectin was added to a 10 mg/mL final concentration. Then, 1-fold serial dilutions were performed sequentially from the first column to the next until a final concentration of 0.15 mg/mL was reached. Subsequently, 20 µL of Staphylococcus aureus TISTR 1466 suspension at 0.05 O.D. at 660 nm were added into each well except for the blank well, which was set as the blank media. A well containing HMB with culture only and another containing HMB with Gentamicin and culture were used as control. Experiments were repeated in 3 replicates.

The growth of the bacteria was determined by turbidimetric determination using a microplate reader at O.D. 660 nm reading at 0, 2, 4, 6, 8 and 12 h intervals.
Oxoid were used as standard. The anti-microbial activity was expressed as zone of inhibition in millimeters. This was measured by a ruler after the plates were incubated at 37 °C for 24 h. Each treatment of pectin film was conducted in triplicate.

**Statistical analysis**

All data were presented in mean ± SD. The statistical analysis was performed by 2-way analysis of variance (ANOVA), 1-way analysis of variance (ANOVA), independent t-test and Duncan’s posttest. *p*-value less than 0.05 were examined significant. Statistical Package for the Social Sciences (SPSS) version no.25 was used to analysis statistic in this work.

**Results and discussion**

**Yield and Degree of Esterification (DE) of pectin**

Coffee pulps were extracted with 3 different extraction methods; boiling, microwave-assisted, and autoclave-assisted as stated in section 4.2. Each extraction method yielded pale brown pectin powder. Percent yield (g pectin/100 g dry weight of coffee pulp) and %DE of crude coffee pectin from each extraction method and commercial pectin from apple pulp are summarized in Table 1.

<table>
<thead>
<tr>
<th>Pectin sample</th>
<th>% Yield</th>
<th>% DE</th>
</tr>
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<tbody>
<tr>
<td>Boiling</td>
<td>15.9±0.4</td>
<td>28.6±0.2</td>
</tr>
<tr>
<td>Microwave assisted</td>
<td>9.3±0.6</td>
<td>44.4±0.1</td>
</tr>
<tr>
<td>Autoclave assisted</td>
<td>10.7±0.3</td>
<td>50.2±0.1</td>
</tr>
<tr>
<td>Commercial</td>
<td>n/a</td>
<td>66.67±0.2</td>
</tr>
</tbody>
</table>

The results indicated that the coffee pectin from all extraction methods was of the low methoxyl type. Nonetheless, the boiling extraction method yielded the most pectin, which was still 4.32 % lower than the maximum estimated pectin in coffee pulp (35%).

**Fourier Transform Infrared (FTIR) spectroscopy assay**

FTIR spectra identified pectin in the IR region between 4000 - 400 cm⁻¹. The comparison of FTIR spectra between commercial apple pectin and crude coffee pectin using boiling extraction method is shown in Figure 2. The peak at 1774 cm⁻¹ corresponds to esterified carboxyl groups related to the degree of esterification, while the one at 1668 cm⁻¹ indicates free carboxyl groups [17]. In this study, the coffee pectins from all extraction methods (Figure 3) present strong absorbance at free carboxyl groups and low esterified carboxyl group, indicating low methoxyl pectin. This result is also concurrent with the %DE in section 2.1.1.
Figure 2 FTIR spectra of coffee pectin extracted by using boiling compared with commercial pectin.

Figure 3 Comparison of FTIR spectra of coffee pectin extracted yield using different extraction methods.

Since coffee pectins from all extraction methods shared similar characteristics, further experiments were conducted using pectin from the boiling extraction method. This pectin also showed the highest yield and could easily be upscaled for large-scale extraction in the future.

**Thermo Gravimetric Analysis (TGA)**

Figure 4 presents the non-isothermal Thermo Gravimetric Analysis (TGA) and the corresponding Derivative Thermo Gravimetric (DTG) curves of pectin extracted from the coffee pulp and measured in the temperature range of 25 - 1400 °C.
According to the TGA curve, the thermal decomposition of pectin extracted from the coffee pulp consisted of 4 steps, represented by 4 separate peaks, and observed in the DTG curve. The first decomposition step occurred in the range of 25 - 150 °C corresponding to the evaporation of moisture contained in the pectin, which is approximately 20 %wt. The second stage occurred at 150 - 500 °C, which is the decomposition temperature of pectin counting for 60 %wt. Therefore, this step presents major weights loss. Peaks between 600 - 900 and 900 - 1200 °C correspond to impurity components from the coffee pulp. At the end of decomposition, the residue remaining is less than 10 %wt.

**Determination of the minimum inhibition concentration (MIC) of crude coffee pectin**

The growth curve results of *Staphylococcus aureus* TISTR 1466 treated with different concentrations of commercial apple pectin and coffee pectin are shown in Figures 5 and 6, respectively. Results indicated that commercial pectin, classified as HMP, exhibits insufficient antimicrobial activity at every concentration used in this study. Coffee pectin, which is classified as LMP, displayed some antimicrobial activity with the inhibition concentration in the range of 2.5 to 0.62 mg. Nevertheless, antimicrobial activity was only evident in the first 4 h, but did not last for 12 h. The results also showed clearly that at lower concentrations, coffee pectin did not exhibit any antimicrobial activity. This information was used as a guideline for preparing antibacterial films from coffee pectin in the next step.
Figure 5 Growth curves of *S. aureus* TISTR 1466 treated with commercial apple pectin at different concentrations for 12 h. Blank Mueller-Hinton Broth was used as control.

Figure 6 Growth curves of *S. aureus* TISTR 1466 treated with coffee pectin at different concentrations for 12 h. Blank Mueller-Hinton Broth was used as control.

**Antibacterial properties of coffee pectin film**

Coffee pectin at 0, 1, 3 and 5 % w/w concentrations were used for film preparation as described in section 4.4. The prepared films were cut into a disc of 7 mm in diameter to test for antimicrobial activity.
against *Staphylococcus aureus* TISTR 1466. A Gentamicin (10 µg) susceptibility disc was used as the positive control. Commercial apple pectin or HMP did not exhibit antibacterial activities against *S. aureus* TISTR 1466. The coffee pectin showed antimicrobial inhibition at a concentration of 3 and 5 % (w/v). Nevertheless, there is no significant difference in antibacterial activity between these 2 concentrations. This result agrees with the MIC results in the previous section. Even though the antimicrobial of coffee pectin was not as effective as Gentamicin (10 µg), as shown in Table 2, it would be a promising alternative ingredient for film preparation.

### Table 2

<table>
<thead>
<tr>
<th>Samples</th>
<th>Coffee pectin in sample (mg)</th>
<th>Zone of inhibition (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coffee pectin 0 % (Commercial apple pectin)</td>
<td>-</td>
<td>N/A</td>
</tr>
<tr>
<td>Coffee pectin 1 %</td>
<td>0.5</td>
<td>13.67±0.58c</td>
</tr>
<tr>
<td>Coffee pectin 3 %</td>
<td>1.5</td>
<td>19.33±1.15b</td>
</tr>
<tr>
<td>Coffee pectin 5 %</td>
<td>2.5</td>
<td>20.67±0.58b</td>
</tr>
<tr>
<td>Gentamicin</td>
<td>-</td>
<td>25.33±0.58c</td>
</tr>
</tbody>
</table>

Noted: Significant level at 95 % confidence (p < 0.05).

The present study has shown that the coffee pulp from Arabica coffee (*Coffea arabica* var. *Catimor*) is a promising source of low methoxyl pectin. Unlike the antimicrobial properties of pectin from the previous study, which used pectin as a carrier for antimicrobial agents such as silver nanoparticles or essential oils [8,9,18,19], this type of pectin can be used in the biomedical or pharmaceutical fields without structure modification. The boiling extraction method seems to be the most appropriate for large-scale extraction, as it yielded the highest amount of pectin. FTIR spectra and %DE showed that all coffee pectin samples were classified as low methoxyl pectins (LMPs), suggesting potential application in the pharmaceutical industry. Coffee pectin also exhibits antibacterial activity against *S. aureus* TISTR 1466 strain at the range of 0.62 - 2.5 mg and is suitable for use as an antibacterial film ingredient. Nevertheless, even the higher concentration of pectin did not exhibit sufficient antimicrobial activity. This might be due to pectin forming gel at high concentrations, and the active antimicrobial components could not be released [20]. Pectin from the coffee pulp is a promising alternative material for wound dressing film, especially for oral ulcers, as it is dissolvable. Besides LMPs, the coffee pulp also contains other active compounds such as caffeine, four classes of polyphenols, including flavan-3-ols, hydroxycinnamic acids, flavanols, and anthocyanidins [21-23]. These compounds could cross link with LMPs during film preparation [7]. Further optimization of pectin film formation and drug encapsulation using coffee pectins as a matrix is a promising experiment and could provide additional value to coffee by-products.

### Conclusions

Pectin derived from Arabica coffee pulp (*Coffea arabica* var. *Catimor*) belongs to the low methoxyl type. The coffee pectin at concentration range of 2.5 - 0.62 mg showed potent antibiotic activities close to the Gentamicin standard. Given its antibacterial activities, as well as, the ability to form film, coffee pectin could be potentially used for application in biomedical or pharmaceutical fields. Importantly, pectin from the coffee pulp could add more value to coffee by-products.

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References


